C90D

NPT ENDS

SIZES 1/4" THRU 2"

C91D

SOCKET WELD ENDS

- ASTM A182 Gr. F5
- WORKING PRESSURE (NON-SHOCK)

600 PSIG @ 975° F. Steam-Oil 800 PSIG @ 930° F. Steam-Oil 2000 PSIG @ -20° To 100° F.

K90D NPT ENDS

SIZES 1/4" THRU 2"

K91D SOCKET WELD ENDS

- ASTM A182 Gr. F22 Cl. 3
- WORKING PRESSURE (NON-SHOCK)

600 PSIG @ 1615° F. Steam-Oil 800 PSIG @ 1355° F. Steam-Oil 2000 PSIG @ -20° To 100° F

HORIZONTAL SERVICE ONLY

- **PISTON CHECK VALVE**
- STANDARD PORT
- **BOLTED COVER**
- CONFORM TO THE APPLICABLE PARTS OF THEFOLLOWING SPECIFICATIONS:

API

API 598 API 602 ASME/ANSI

B1.20.1 B16.11 B16.34 B31.1 B31.3

NOTE: Valve can be furnished to meet NACE SPEC. MR0175.

MATERIALS OF CONSTRUCTION

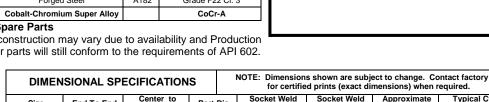
D TRIM (13 Cr/HF) STANDARD (See Page 8 for optional trims)

No.	Part	Material	ASTM Spec.	Remarks
1	Nameplate	Aluminum		
2	Cover	Forged Steel	A182	Grade F5
2	Cover	Forged Steel	A182	Grade F22 Cl. 3
3	Cover Bolts	Alloy Steel	A193	Grade B16
4	* Gasket	316 SS/Grafoil®		Spiral Wound
5	Disc	420 Stainless Steel	A582	Heat Treated
6	Body	Forged Steel	A182	Grade F5
6	Body	Forged Steel	A182	Grade F22 Cl. 3
7	Seat	Cobalt-Chromium Super Alloy		CoCr-A
* D		0 Dt.		



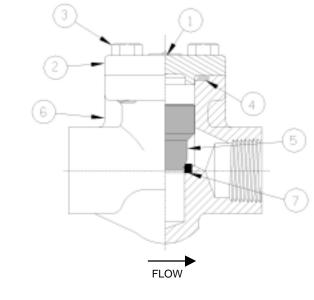
Note: Materials of construction may vary due to availability and Production runs, however parts will still conform to the requirements of API 602.

End To End



Top(Open)





Typical Cv

Factors

Approximate

Weight

1/4 9/32 3 2-3/16 .555 .375 3-1/4 3/8 5/16 .375 3-1/4 3 2-3/16 .690 .9 1/2 3 2-3/16 3/8 .855 .375 3-1/4 1.0 3/4 3-1/2 2-7/16 1/2 1.065 .500 3-3/4 2.7 4-3/8 2-13/16 3/4 1 330 500 5-1/2 64 1-1/4 6 3-11/16 1.675 .500 11 14.0 1-1/2 3-11/16 1-1/4 1.915 .500 11 18.0 6 2 4-5/16 1-1/2 2.406 .625 14-1/2 24.0

Bore

Depth

Port Dia.

RP&C VALVE

RPBI9000-99 Page 2C

F1300E SIZES 1/4" THRU 1-1/2"

NPT

F1310E SIZES 1/4" THRU 2"

SOCKET WELD

F1320E SIZES 1/4" THRU 2"

BUTT WELD

- **SPRING LOADED PISTON CHECK VALVES**
- HORIZONTAL OR VERTICAL SERVICE
- **FORGED STEEL ASTM A105**
- **SEAL WELDED COVER**
- REFER TO CHART ON PAGE 2Y FOR PRESSURE/TEMP. RATINGS (NOT RECOMMENDED FOR PROLONGED USE ABOVE 800 F°)
- CONFORMS TO THE APPLICABLE PARTS OF THE **FOLLOWING ASME/ANSI SPECIFICATIONS:**

B16.34 B31.3

B1.20.1 SCREWED ENDS

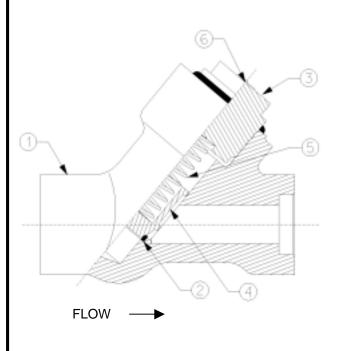
B16.11 SOCKET WELD ENDS

B16.25 BUTT WELD ENDS

MATERIALS OF CONSTRUCTION

NO.	PART	MATERIAL	ASTM SPEC.	REMARKS
1	Body	Forged Steel	A105	
2	Seat Ring	Cobalt-Chromium Super Alloy		CoCr-A
3	Cover	Forged Steel	A105	
4	Disc	Cobalt-Chromium Super Alloy		CoCr-A
5	Spring	Stainless Steel		Type 302
6	Nameplate	Aluminum		





DIMENSIONAL SPECIFICATIONS

NOTE: Dimensions shown are subject to change. Contact factory for certified prints (exact dimensions) when required.

					pinno (oxaot ani	iensions, when ie	94
Size	End To End	Center to Top(Open)	Port	Socket Weld Bore	Socket Weld Depth	Approximate Weight	Typical Cv Factors
1/4	4-1/2	3-1/8	5-16	.555	.375	3-3/4	2.0
3/8	4-1/2	3-1/8	3/8	.690	.375	3-3/4	2.5
1/2	4-1/2	3-1/8	7/16	.855	.375	3-3/4	3.5
3/4	4-1/2	3-1/8	9/16	1.065	.500	3-3/4	5.6
1	5-7/16	3-3/4	13/16	1.330	.500	6-1/2	12.7
1-1/4	8-1/4	5-5/16	1-1/8	1.675	.500	15-1/2	26.0
1-1/2	8-1/4	5-5/16	1-1/4	1.915	.500	15-1/2	35.0
2	9-1/2	6-5/16	1-9/16	2.406	.625	24	46.0

RP&C VALVE

RPBI9000-99 Page 11Y

F1350E SIZES 1/4" THRU 1-1/2"

NPT (CLASS 2500)*

F1360E SIZES 1/4" THRU 2"

SOCKET WELD

F1370E SIZES 1/4" THRU 2"

BUTT WELD

- **SPRING LOADED PISTON CHECK VALVES**
- HORIZONTAL OR VERTICAL SERVICE
- **FORGED STEEL ASTM A105**
- **SEAL WELDED COVER**
- REFER TO CHART ON PAGE 2Y FOR PRESSURE/TEMP. RATINGS (NOT RECOMMENDED FOR PROLONGED USE ABOVE 800 F°)
- CONFORMS TO THE APPLICABLE PARTS OF THE FOLLOWING ASME/ANSI SPECIFICATIONS:

B16.34 B31.3

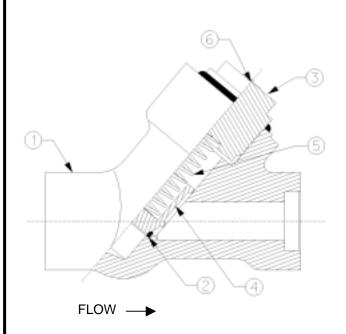
B1.20.1 SCREWED ENDS B16.11 SOCKET WELD ENDS

B16.25 BUTT WELD ENDS

MATERIALS OF CONSTRUCTION

NO.	PART	MATERIAL	ASTM SPEC.	REMARKS
1	Body	Forged Steel	A105	
2	Seat Ring	Cobalt-Chromium Super Alloy		CoCr-A
3	Cover	Forged Steel	A105	
4	Disc	Cobalt-Chromium Super Alloy		CoCr-A
5	Spring	Stainless Steel		Type 302
6	Nameplate	Aluminum		





ASME B16.34 DOES NOT ALLOW FOR THREADED ENDS **ABOVE CLASS 2500**

DIMENSIONAL SPECIFICATIONS

NOTE: Dimensions shown are subject to change. Contact factory for certified prints (exact dimensions) when required.

Size	End To End	Center to Top(Open)	Port	Socket Weld Bore	Socket Weld Depth	Approximate Weight	Typical Cv Factors
1/4	4-1/2	3-1/8	5-16	.555	.375	3-3/4	2.0
3/8	4-1/2	3-1/8	3/8	.690	.375	3-3/4	2.5
1/2	4-1/2	3-1/8	7/16	.855	.375	3-3/4	3.5
3/4	4-1/2	3-1/8	9/16	1.065	.500	3-3/4	5.6
1	5-7/16	3-3/4	13/16	1.330	.500	6-1/2	12.7
1-1/4	8-1/4	5-5/16	1-1/8	1.675	.500	15-1/2	26.0
1-1/2	8-1/4	5-5/16	1-1/4	1.915	.500	15-1/2	35.0
2	9-1/2	6-5/16	1-9/16	2.406	.625	24	46.0

RP&C VALVE

RPBI9000-99 Page 13Y

F190D CLASS 150 FLANGED F390D CLASS 300 FLANGED F690D CLASS 600 FLANGED

• SIZES 1/2" THRU 2"

FOR HORIZONTAL SERVICE ONLY

- FORGED STEEL
- ASTM A105N, LOW CARBON (.25 MAX.), NORMALIZED
- STANDARD PORT
- BOLTED COVER
- WORKING PRESSURE (NON-SHOCK)

CLASS 150

150 PSIG @ 576° F. Steam-Oil 285 PSIG @ -20° To 100° F.

CLASS 300

300 PSIG @ 839° F. Steam-Oil 740 PSIG @ -20° To 100° F.

CLASS 600

600 PSIG @ 576° F. Steam-Oil 1480 PSIG @ -20° To 100° F.

 CONFORM TO THE APPLICABLE PARTS OF THE FOLLOWING SPECIFICATIONS:

API

API 598 API 602 ASME/ANSI

B1.20.1 B16.11 B16.34 B31.1 B31.3

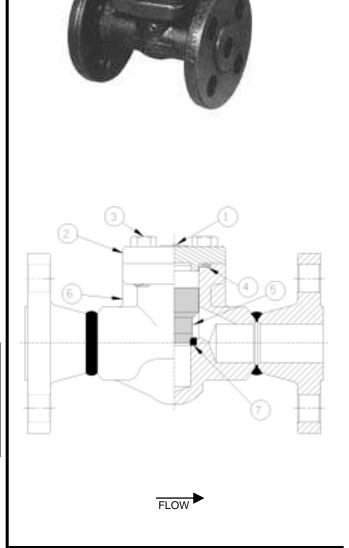
NOTE: Valve can be furnished to meet NACE SPEC. MR0175.

MATERIALS OF CONSTRUCTION

No.	Part	Material	ASTM Spec.	Remarks
1	Nameplate	Aluminum		
2	Cover	Forged Steel, Normalized	A105N	Low Carbon
3	Cover Bolts	Alloy Steel	A193	Grade B7
4	* Gasket	316 SS/Grafoil®		Spiral Wound
5	Disc	420 Stainless Steel	A582	Heat Treated
6	Body	Forged Steel, Normalized	A105N	Low Carbon
7	Seat	Cobalt-Chromium Super Alloy		CoCr-A

* Recommended Spare Parts

Note: Materials of construction may vary due to availability and Production runs, however parts will still conform to the requirements of API 602.



DIMI	DIMENSIONAL SPECIFICATIONS						NOTE: Dimensions shown are subject to change. Contact factory for certified prints (exact dimensions) when required.				
Size	Sizo F		e	Cente			Approximate Weight			Typical Cv	
0126	150	300	600	Top(Open)	150		300	600	Factors		
1/2	4-1/4	6	6-1/2	6-3/	8	3/8	6	7-1/4	7-3/4	1.0	
3/4	4-5/8	7	7-1/2	6-5/	8	1/2	6-3/4	9-3/4	10-3/4	2.7	
1	5	8	8-1/2	8-1/	4	3/4	10	11	12	6.4	
1 ½	6-1/2	9	9-1/2	9-1/	4	1-1/4	17	22	25	18.0	
2	8	10-1/2	11-1/2	11		1-1/2	26	32	34	24.0	

RP&C VALVE

RPBI9000-99 Page 7C

F191D F391D

CLASS 150 FLANGED

CLASS 300 FLANGED

F691D CLASS 600 FLANGED

SIZES 1/4" THRU 2"

FOR HORIZONTAL SERVICE ONLY

- **FORGED STEEL**
- ASTM A105, LOW CARBON (.25 MAX.), NORMALIZED
- STANDARD PORT
- **OS&Y STOP/CHECK VALVE**

CLASS 150

150 PSIG @ 576° F. Steam-Oil 285 PSIG @ -20° To 100° F.

CLASS 300

300 PSIG @ 839° F. Steam-Oil 740 PSIG @ -20° To 100° F.

CLASS 600

600 PSIG @ 576° F. Steam-Oil 1480 PSIG @ -20° To 100° F.

CONFORM TO THE APPLICABLE PARTS OF THE **FOLLOWING SPECIFICATIONS:**

API

API 598 API 602 ASME/ANSI

B1.20.1 B16.11 B16.34 B31.1 B31.3

MATERIALS OF CONSTRUCTION

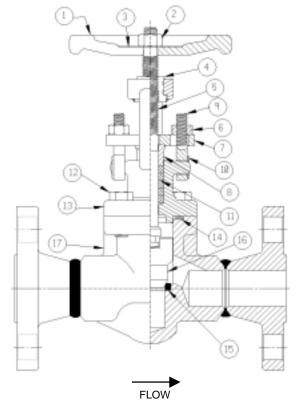
No.	Part	Material	ASTM Spec.	Remarks
1	Handwheel	Malleable Iron	A47	Gr. 32510
2	Handwheel Nut	Steel	A108	
3	Nameplate	Aluminum	1	
4	Operating Nut	Stainless Steel	A276	Type 410
5	Stem	Stainless Steel	A276	Type 410
6	Gland Nuts	303 Stainless Steel	A194	Grade 8F
7	Gland Flange	Carbon Steel	A108	Grade 1018
8	Gland	Carbon Steel	eel B484 Gr. 1, Cl	
9	Eyebolt	410 Stainless Steel		Hardened & Tempered
10	Eyebolt Washer	Carbon Steel		Grade 1018
11a	* Packing	Graphite		Grafoil® (241 or equal)
11b	* Wiper Rings	Braided Graphite		1630GF or equal
12	Bonnet Bolts	Alloy Steel	A193	Grade B7
13	Bonnet	Forged Steel, Normalized	A105N	Low Carbon
14	* Gasket	316 SS/Grafoil®		Spiral Wound
15	Seat	Cobalt-Chromium Super Alloy		CoCr-A
16	Disc	420 Stainless Steel	A582	Heat Treated
17	Body	Forged Steel, Normalized	A105N	Low Carbon

Operating Nut and St

Note: Materials of co runs, however

oare Pa	ead Lubricat rts ion may var ill still confo	y due		•							
ı	DIMENSION	NAL SI	PECIFIC	ATIONS	;	NOT				t to change. ensions) whe	Contact factory en required.
Size	Handwheel	Face To Face		Center	ter to Port					Typical Cv	
0126	Dia.	150	300	600	Top(Op	oen)	Dia.	150	300	600	Factors
1/2	3-7/8	4-1/4	6	6-1/2	6-3/8	В	3/8	6-3/4	7	8	1.0
3/4	3-7/8	4-5/8	7	7-1/2	6-5/8	В	1/2	7-1/2	10	11	2.7
1	5-1/2	5	8	8-1/2	8-1/4	4	3/4	11	14	15	6.4
1 ½	5-1/2	6-1/2	9	9-1/2	9-1/4	4	1-1/4	19	24-1/2	26	18.0
2	6-1/2	8	10-1/2	11-1/2	11		1-1/2	30	38	40	24.0





RP&C VALVE

RPBI9000-99 Page 8C

^{*} Recommended Sp

RP&C VALVES – CLASS 1500

F594E NPT ENDS

F595E SOCKET WELD ENDS

SIZES 1/2" THRU 2"

- PISTON CHECK VALVE
- ASTM A105N LOW CARBON (.25 MAX.), NORMALIZED
- STANDARD PORT
- OS&Y BOLTED BONNET
- WORKING PRESSURE (NON-SHOCK)

860 PSIG @ 900° F. Steam-Oil 1340 PSIG @ 850° F. Steam-Oil 3705 PSIG @ -20° To 100° F.

 CONFORM TO THE APPLICABLE PARTS OF THE FOLLOWING SPECIFICATIONS:

> API 591 API 598 API 602 ASME/ANSI

B1.20.1 B16.11 B16.34 B31.1 B31.3

NOTE: Valve can be furnished to meet NACE SPEC. MR0175.

• MATERIALS OF CONSTRUCTION

E TRIM (13 Cr/FHF) STANDARD (See Page 8 for optional trims)

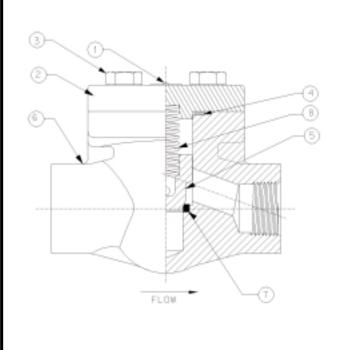
No.	Part	Material	ASTM Spec.	Remarks
1	Nameplate	Aluminum		
2	Сар	Forged Steel, Normalized	A015N	Low Carbon
3	Cap Bolts	Alloy Steel	A193	Grade B7
4	* Gasket	316 SS/Grafoil®		Spiral Wound
5	Disc	Cobalt-Chromium Super Alloy		CoCr-A
6	Body	Forged Steel, Normalized	A105N	Low Carbon
7	Seat	Cobalt-Chromium Super Alloy		CoCr-A
8	Spring	Stainless Steel		Type 302

Operating Nut and Stem thread Lubricated

* Recommended Spare Parts

Note: Materials of construction may vary due to availability and Production runs, however parts will still conform to the requirements of API 602.





DIM	ENSIONAL SP	ECIFICATIONS	NO	NOTE: Dimensions shown are subject to change. Contact factory for certified prints (exact dimensions) when required.				
Size	End To End	Center to Top(Open)	Port	Socket Weld Bore	Socket Weld Depth	Approximate Weight	Typical Cv Factors	
1/2	4	2-7/8	25/64	.855	.375	5-1/2	1.3	
3/4	4	2-7/8	1/2	1.065	.500	6-1/4	1.8	
1	5-1/2	3-5/16	3/4	1.330	.500	10	7.0	
1-1/2	6-1/2	4-7/16	1-3/16	1.915	.500	18-1/2	18.1	
2	7	6-1/4	1-15/32	2.406	.625	29-3/4	23	

RP&C VALVE

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F90D NPT ENDS SIZES 1/4" THRU 2" **F91D**

SOCKET WELD ENDS FORGED STEEL

ASTM A105, LOW CARBON (.25 MAX.), NORMALIZED

WORKING PRESSURE (NON-SHOCK)

460 PSIG @ 900° F. Steam-Oil 715 PSIG @ 850° F. Steam-Oil 1975 PSIG @ -20° To 100° F.

LF90D NPT ENDS SIZES 1/4" THRU 2"

LF91D SOCKET WELD ENDS

- ASTM A350 Gr. LF2 (for low temperature service)
- **WORKING PRESSURE (NON-SHOCK)**

1100 PSIG @ 800° F. Steam-Oil 1975 PSIG @ -50° To 100° F. 800° F. IS MAX OPERATING TEMP. FOR LF2

HORIZONTAL SERVICE ONLY

- **PISTON CHECK VALVE**
- STANDARD PORT
- **BOLTED COVER**
- CONFORM TO THE APPLICABLE PARTS OF THE **FOLLOWING SPECIFICATIONS:**

API

API 598 API 602 ASME/ANSI

B1.20.1 B16.11 B16.34 B31.1 B31.3

NOTE: Valve can be furnished to meet NACE SPEC. MR0175.

MATERIALS OF CONSTRUCTION

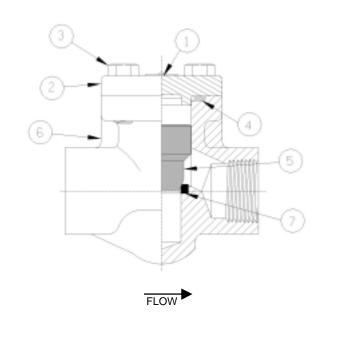
D TRIM (13 Cr/HF) STANDARD (See Page 8 for optional trims)

No.	Part	Material	ASTM Spec.	Remarks
1	Nameplate	Aluminum		
2	Cover	Forged Steel, Normalized	A105N	Low Carbon
2	Cover	Forged Steel	A350	Grade LF2
3	Cover Bolts	Alloy Steel	A193	Grade B7/ Grade B8M Cl.2
4	* Gasket	316 SS/Grafoil®		Spiral Wound
5	Disc	420 Stainless Steel	A582	Heat Treated
6	Body	Forged Steel, Normalized	A105N	Low Carbon
6	Body	Forged Steel	A350	Grade LF2
7	Seat	Cobalt-Chromium Super Alloy		CoCr-A
* Dage		Chara Darta		

* Recommended Spare Parts

Note: Materials of construction may vary due to availability and Production runs, however parts will still conform to the requirements of API 602.





DIME	DIMENSIONAL SPECIFICATIONS			NOTE: Dimensions shown are subject to change. Contact factory for certified prints (exact dimensions) when required.				
Size	End To End	Center to Top(Open)	Port D	Dia.	Socket Weld Bore	Socket Weld Depth	Approximate Weight	Typical Cv Factors
1/4	3	2-3/16	9/32	2	.555	.375	3-1/4	.8
3/8	3	2-3/16	5/16	6	.690	.375	3-1/4	.9
1/2	3	2-3/16	3/8		.855	.375	3-1/4	1.0
3/4	3-1/2	2-7/16	1/2		1.065	.500	3-3/4	2.7
1	4-3/8	2-13/16	3/4		1.330	.500	5-1/2	6.4
1-1/4	6	3-11/16	1		1.675	.500	11	14.0
1-1/2	6	3-11/16	1-1/-	4	1.915	.500	11	18.0
2	7	4-5/16	1-1/2	2	2.406	.625	14-1/2	24.0

RP&C VALVE

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F92D

NPT ENDS

SIZES 1/4" THRU 2"

F93D

SOCKET WELD ENDS

HORIZONTAL SERVICE ONLY

- ASTM A105, LOW CARBON (.25 MAX.), NORMALIZED
- WORKING PRESSURE (NON-SHOCK)

460 PSIG @ 900° F. Steam-Oil 715 PSIG @ 850° F. Steam-Oil 1975 PSIG @ -20° To 100° F.

- STOP/CHECK VALVE
- STANDARD PORT
- OS&Y BOLTED BONNET
- CONFORM TO THE APPLICABLE PARTS OF THE FOLLOWING SPECIFICATIONS:

API

API 598 API 602 ASME/ANSI

B1.20.1 B16.11 B16.34 B31.1 B31.3

NOTE: Valve can be furnished to meet NACE SPEC. MR0175.

MATERIALS OF CONSTRUCTION

D TRIM (13 Cr/HF) STANDARD (See Page 8 for optional trims)

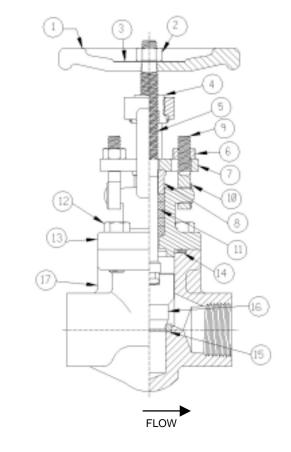
No.	Part	Material	ASTM Spec.	Remarks
1	Handwheel	Malleable Iron	A47	Gr. 32510
2	Handwheel Nut	Steel	A108	
3	Nameplate	Aluminum		
4	Operating Nut	Stainless Steel	A276	Type 410
5	Stem	Stainless Steel	A276	Type 410
6	Gland Nuts	303 Stainless Steel	A194	Grade 8F
7	Gland Flange	Carbon Steel	A108	Grade 1018
8	Gland	Carbon Steel	B484	Gr. 1, Cl. C, Type 1
9	Eyebolt	410 Stainless Steel		Hardened & Tempered
10	Eyebolt Washer	Carbon Steel		Grade 1018
11a	* Packing	Graphite		Grafoil® (241 or equal)
11b	* Wiper Rings	Braided Graphite		1630GF or equal
12	Bonnet Bolts	Alloy Steel	A193	Grade B7
13	Bonnet	Forged Steel, Normalized	A105N	Low Carbon
14	* Gasket	316 SS/Grafoil®		Spiral Wound
15	Seat	Cobalt-Chromium Super Alloy		CoCr-A
16	Disc	420 Stainless Steel	A582	Heat Treated
17	Body	Forged Steel, Normalized	A105N	Low Carbon

Operating Nut and Stem thread Lubricated

* Recommended Spare Parts

Note: Materials of construction may vary due to availability and Production runs, however parts will still conform to the requirements of API 602.





DII	DIMENSIONAL SPECIFICATIONS			NC	NOTE: Dimensions shown are subject to change. Contact factory for certified prints (exact dimensions) when required.				
Size	Handwheel Dia.	End To End	Center to Top(Open)	Port Dia.	Socket Weld Bore	Socket Weld Depth	Approximate Weight	Typical Cv Factors	
1/4	3-7/8	3	6-3/8	9/32	.555	.375	4	1.1	
3/8	3-7/8	3	6-3/8	5/16	.690	.375	4	1.6	
1/2	3-7/8	3	6-3/8	3/8	.855	.375	4	2.1	
3/4	3-7/8	3-1/2	6-5/8	1/2	1.065	.500	4-1/2	3.1	
1	5-1/2	4-3/8	8-1/4	3/4	1.330	.500	7	7.0	
1-1/4	5-1/2	6	9-1/4	1	1.675	.500	14	15.4	
1-1/2	5-1/2	6	9-1/4	1-1/4	1.915	.500	13-1/2	18.1	
2	6-1/2	7	11	1-1/2	2.406	.625	19	25.2	

RP&C VALVE

RPBI9000-99 Page 4C

F94D NPT ENDS SIZES 1/4" THRU 2"

F95D

SOCKET WELD ENDS

- FORGED STEEL
- ASTM A105, LOW CARBON (.25 MAX.), NORMALIZED
- WORKING PRESSURE (NON-SHOCK)

460 PSIG @ 900° F. Steam-Oil 715 PSIG @ 850° F. Steam-Oil 1975 PSIG @ -20° To 100° F.

HORIZONTAL SERVICE ONLY

- SPRING LOADED PISTON CHECK VALVE
- STANDARD PORT
- BOLTED COVER
- CONFORM TO THE APPLICABLE PARTS OF THE FOLLOWING SPECIFICATIONS:

API

API 598 API 602 ASME/ANSI

B1.20.1 B16.11 B16.34 B31.1 B31.3

NOTE: Valve can be furnished to meet NACE SPEC. MR0175.

MATERIALS OF CONSTRUCTION

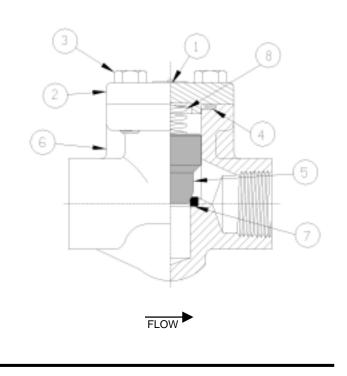
D TRIM (13 Cr/HF) STANDARD (See Page 8 for optional trims)

No.	Part	Material	ASTM Spec.	Remarks
1	Nameplate	Aluminum		
2	Cover	Forged Steel, Normalized	Forged Steel, Normalized A105N Low Carbon	
3	Cover Bolts	Alloy Steel	A193	Grade B7
4	* Gasket	316 SS/Grafoil®		Spiral Wound
5	Disc	420 Stainless Steel	A582	Heat Treated
6	Body	Forged Steel, Normalized	A105N	Low Carbon
7	Seat	Cobalt-Chromium Super Alloy		CoCr-A
8	Spring	Stainless Steel		Type 302

^{*} Recommended Spare Parts

Note: Materials of construction may vary due to availability and Production runs, however parts will still conform to the requirements of API 602.





DIMEN	DIMENSIONAL SPECIFICATIONS			NOTE: Dimensions shown are subject to change. Contact factory for certified prints (exact dimensions) when required.					
Size	End To End	Center to Top(Open)	Port D	Dia.	Socket Weld Bore	Socket Weld Depth	Approximate Weight	Typical Cv Factors	
1/4	3	2-3/16	9/32	2	.555	.375	3-1/4	.8	
3/8	3	2-3/16	5/16	6	.690	.375	3-1/4	.9	
1/2	3	2-3/16	3/8		.855	.375	3-1/4	1.0	
3/4	3-1/2	2-7/16	1/2		1.065	.500	3-3/4	2.7	
1	4-3/8	2-13/16	3/4		1.330	.500	5-1/2	6.4	
1-1/4	6	3-11/16	1		1.675	.500	11	14.0	
1-1/2	6	3-11/16	1-1/-	4	1.915	.500	11	18.0	
2	7	4-5/16	1-1/	2	2.406	.625	14-1/2	24.0	

RP&C VALVE

RPBI9000-99 Page 5C

F96D NPT ENDS SIZES 1/4" THRU 2"
F97D SOCKET WELD ENDS

- FORGED STEEL
- ASTM A105, LOW CARBON (.25 MAX.), NORMALIZED
- WORKING PRESSURE (NON-SHOCK)

460 PSIG @ 900° F. Steam-Oil 715 PSIG @ 850° F. Steam-Oil 1975 PSIG @ -20° To 100° F.

VERTICAL AND HORIZONTAL SERVICE

- SPRING LOADED BALL CHECK VALVE
- STANDARD PORT
- BOLTED COVER
- CONFORM TO THE APPLICABLE PARTS OF THE FOLLOWING SPECIFICATIONS:

API API 598 API 602 ASME/ANSI

B1.20.1 B16.11 B16.34 B31.1 B31.3

NOTE: Valve can be furnished to meet NACE SPEC. MR0175.

MATERIALS OF CONSTRUCTION

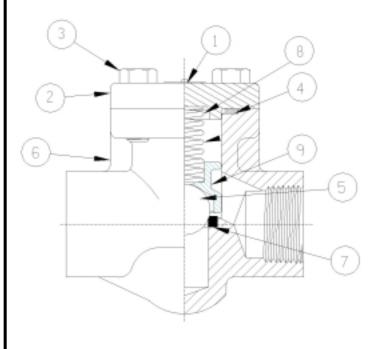
D TRIM (13Cr/HF) STANDARD (See Page 8 for optional trims)

No.	Part	Material	ASTM Spec.	Remarks
1	Nameplate	Aluminum		
2	Cover	Forged Steel, Normalized	A105N	Low Carbon
3	Cover Bolts	Alloy Steel	A193	Grade B7
4	* Gasket	316 SS/Grafoil®		Spiral Wound
5	Ball	Alloy Steel	A276	Grade 440
6	Body	Forged Steel, Normalized	A105N	Low Carbon
7	Seat	Cobalt-Chromium Super Alloy		CoCr-A
8	Spring	Stainless Steel		Type 302
9	Ball Guide	416 Stainless Steel	A582	Type 416

* Recommended Spare Parts

Note: Materials of construction may vary due to availability and Production runs, however parts will still conform to the requirements of API 602.





DIMEN	ISIONAL SPE	ECIFICATION	IS	NOTE: Dimensions shown are subject to change. Contact factory for certified prints (exact dimensions) when required.					
Size	End To End	Center to Top(Open)	Port Di	a. Socket Weld Bore	Socket Weld Depth	Approximate Weight	Typical Cv Factors		
1/4	3	2-3/16	9/32	.555	.375	3-1/4	.8		
3/8	3	2-3/16	5/16	.690	.375	3-1/4	.9		
1/2	3	2-3/16	3/8	.855	.375	3-1/4	1.0		
3/4	3-1/2	2-7/16	1/2	1.065	.500	3-3/4	2.7		
1	4-3/8	2-13/16	3/4	1.330	.500	5-1/2	6.4		
1-1/4	6	3-11/16	1	1.675	.500	11	14.0		
1-1/2	6	3-11/16	1-1/4	1.915	.500	11	18.0		
2	7	4-5/16	1-1/2	2.406	.625	14-1/2	24.0		

RP&C VALVE

RPBI9000-99 Page 6C

F98A NPT ENDS SIZES 1/4" THRU 2"

F99A

SOCKET WELD ENDS

- SWING CHECK VALVE
- ASTM A105, LOW CARBON (.25 MAX.), NORMALIZED
- WORKING PRESSURE (NON-SHOCK)

460 PSIG @ 900° F. Steam-Oil 715 PSIG @ 850° F. Steam-Oil 1975 PSIG @ -20° To 100° F.

HORIZONTAL SERVICE ONLY

- STANDARD PORT
- BOLTED COVER
- EXCELLENT Cv VALUES
- CONFORM TO THE APPLICABLE PARTS OF THE FOLLOWING SPECIFICATIONS:

API

API 598 API 602 ASME/ANSI

B1.20.1 B16.11 B16.34 B31.1 B31.3

NOTE: Valve can be furnished to meet NACE SPEC. MR0175.

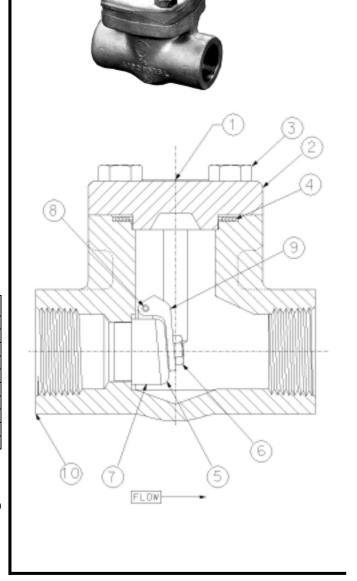
MATERIALS OF CONSTRUCTION

A TRIM (316 SST) STANDARD (See Page 8 for optional trims)

No.	Part	Material	ASTM Spec.	Remarks
1	Nameplate	Aluminum		
2	Cover	Forged Steel, Normalized	A105N	Low Carbon
3	Cover Bolts	Alloy Steel	A193	Grade B7M
4	* Gasket	316 SS/Grafoil®		Spiral Wound
5	Disc	316 Stainless Steel	A276	Type 316
6	Disc Nut	303 Stainless Steel		Grade 8F
7	Seat Ring	316 Stainless Steel	A351	Type CF8M
8	Hinge Pin	316 Stainless Steel		
9	Swing Arm	316 Stainless Steel	A351	Type CF8M
10	Body	Forged Steel, Normalized	A105N	Low Carbon

^{*} Recommended Spare Parts

Note: Materials of construction may vary due to availability and Production runs, however parts will still conform to the requirements of API 602.



DIME	DIMENSIONAL SPECIFICATIONS			NOTE: Dimensions shown are subject to change. Contact factory for certified prints (exact dimensions) when required.				
Size	End To End	Center to Top(Open)	Port Dia	Socket Weld Bore	Socket Weld Depth	Approximate Weight	Typical Cv Factors	
1/2	3	2-3/16	25/64	.855	.375	3-1/4	5.1	
3/4	3-1/2	2-7/16	1/2	1.065	.500	3-3/4	9.3	
1	4-3/8	2-13/16	3/4	1.330	.500	5-1/2	24.8	
1-1/2	6	3-11/16	1-3/16	1.915	.500	11	70.9	
2	7	4-5/16	1-15/32	2.406	.625	14-1/2	91.6	

RP&C VALVE

RPBI9000-99 Page 9C

RP&C VALVES - CLASS 1500

FWB594E

NPT ENDS

FWB595E

SOCKET WELD ENDS

SIZES 1/2" THRU 2"

- PISTON CHECK VALVE
- ASTM A105N LOW CARBON (.25 MAX.), NORMALIZED
- STANDARD PORT
- OS&Y WELDED BONNET
- WORKING PRESSURE (NON-SHOCK)

860 PSIG @ 900° F. Steam-Oil 1340 PSIG @ 850° F. Steam-Oil 3705 PSIG @ -20° To 100° F.

 CONFORM TO THE APPLICABLE PARTS OF THE FOLLOWING SPECIFICATIONS:

API

API 591 API 598 API 602 ASME/ANSI

B1.20.1 B16.11 B16.34 B31.1 B31.3

NOTE: Valve can be furnished to meet NACE SPEC. MR0175.

MATERIALS OF CONSTRUCTION

E TRIM (13 Cr/FHF) STANDARD (See Page 8 for optional trims)

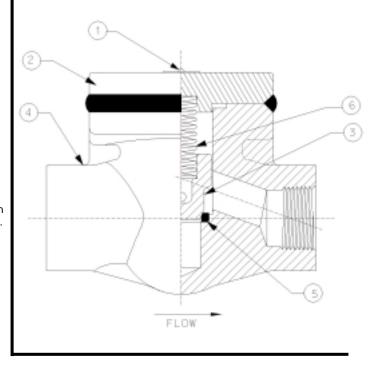
No.	Part	Material	ASTM Spec.	Remarks
1	Nameplate	Aluminum		
2	Сар	Forged Steel, Normalized	A015N	Low Carbon
3	Disc	Cobalt-Chromium Super Alloy		CoCr-A
4	Body	Forged Steel, Normalized	A105N	Low Carbon
5	Seat	Cobalt-Chromium Super Alloy		CoCr-A
6	Spring	Stainless Steel		Type 302

Operating Nut and Stem thread Lubricated

* Recommended Spare Parts

Note: Materials of construction may vary due to availability and Production runs, however parts will still conform to the requirements of API 602.





DIM	DIMENSIONAL SPECIFICATIONS			NOTE: Dimensions shown are subject to change. Contact factory for certified prints (exact dimensions) when required.				
Size	End To End	Center to Top(Open)	Port	Socket Weld Bore	Socket Weld Depth	Approximate Weight	Typical Cv Factors	
1/2	4	2-7/8	25/64	.855	.375	5-1/2	1.3	
3/4	4	2-7/8	1/2	1.065	.500	6-1/4	1.8	
1	5-1/2	3-5/16	3/4	1.330	.500	10	7.0	
1-1/2	6-1/2	4-7/16	1-3/16	1.915	.500	18-1/2	18.1	
2	7	6-1/4	1-15/32	2.406	.625	29-3/4	23.0	

RP&C VALVE

RPBI9000-99 Page 8 V15

K1300E SIZES 1/4" THRU 1-1/2" NPT K1310E SIZES 1/4" THRU 2" SOCKET WELD

K1320E SIZES 1/4" THRU 2" BUTT WELD

- SPRING LOADED PISTON CHECK VALVES
- HORIZONTAL OR VERTICAL SERVICE
- FORGED STEEL ASTM A182 GRADE F22 CI. 3 (2-1/4% Chrome 1% Moly)
- **SEAL WELDED COVER**
- REFER TO CHART ON PAGE 2Y FOR PRESSURE/TEMP. RATINGS (NOT RECOMMENDED FOR PROLONGED USE ABOVE 1100 F°)
- CONFORMS TO THE APPLICABLE PARTS OF THE **FOLLOWING ASME/ANSI SPECIFICATIONS:**

B16.34 B31.3

B1.20.1 SCREWED ENDS

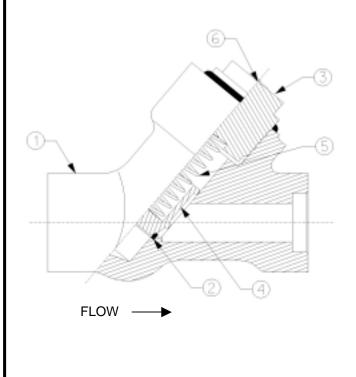
B16.11 SOCKET WELD ENDS

B16.25 BUTT WELD ENDS

MATERIALS OF CONSTRUCTION

1117 (12 (1) (12 (1) (1) (1) (1) (1) (1)									
NO.	PART	MATERIAL	ASTM SPEC.	REMARKS					
1	Body	Forged Steel	A182	Grade F22 Cl. 3					
2	Seat Ring	Cobalt-Chromium Super Alloy		CoCr-A					
3	Cover	Forged Steel	A182	Grade F22 Cl. 3					
4	Disc	Cobalt-Chromium Super Alloy		CoCr-A					
5	Spring	Stainless Steel		Type 302					
6	Nameplate	Aluminum							





NOTE: Dimensions shown are subject to change. Contact factory **DIMENSIONAL SPECIFICATIONS** for certified prints (exact dimensions) when required.

Size	End To End	Center to Top(Open)	Port	Socket Weld Bore	Socket Weld Depth	Approximate Weight	Typical Cv Factors
1/4	4-1/2	3-1/8	5-16	.555	.375	3-3/4	2.0
3/8	4-1/2	3-1/8	3/8	.690	.375	3-3/4	2.5
1/2	4-1/2	3-1/8	7/16	.855	.375	3-3/4	3.5
3/4	4-1/2	3-1/8	9/16	1.065	.500	3-3/4	5.6
1	5-7/16	3-3/4	13/16	1.330	.500	6-1/2	12.7
1-1/4	8-1/4	5-5/16	1-1/8	1.675	.500	15-1/2	26.0
1-1/2	8-1/4	5-5/16	1-1/4	1.915	.500	15-1/2	35.0
2	9-1/2	6-5/16	1-9/16	2.406	.625	24	46.0

RP&C VALVE

RPBI9000-99 Page 12Y

K1350E sizes 1/4" THRU 1-1/2" NPT (CLASS 2500)*

K1360E SIZES 1/4" THRU 2" SOCKET WELD

K1370E SIZES 1/4" THRU 2" BUTT WELD

- SPRING LOADED PISTON CHECK VALVES
- HORIZONTAL OR VERTICAL SERVICE
- FORGED STEEL ASTM A182 GRADE F22 CI. 3 (2-1/4% Chrome 1% Moly)
- **SEAL WELDED COVER**
- REFER TO CHART ON PAGE 2Y FOR PRESSURE/TEMP. RATINGS (NOT RECOMMENDED FOR PROLONGED USE ABOVE 1100 F°)
- CONFORMS TO THE APPLICABLE PARTS OF THE FOLLOWING ASME/ANSI SPECIFICATIONS:

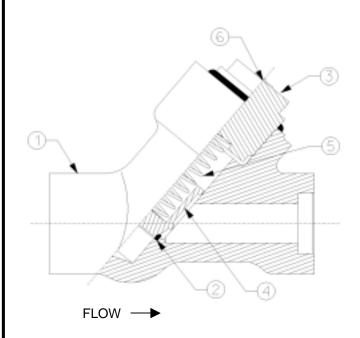
B16.34 B31.3

B1.20.1 SCREWED ENDS B16.11 SOCKET WELD ENDS B16.25 BUTT WELD ENDS

MATERIALS OF CONSTRUCTION

NO.	PART	RT MATERIAL		REMARKS
1	Body	Forged Steel A183		Grade F22 Cl. 3
2	Seat Ring	Cobalt-Chromium Super Alloy		CoCr-A
3	Cover	Forged Steel	A182	Grade F22 Cl. 3
4	Disc	Cobalt-Chromium Super Alloy		CoCr-A
5	Spring	Stainless Steel		Type 302
6	Nameplate	Aluminum		





ASME B16.34 DOES NOT ALLOW FOR THREADED ENDS ABOVE CLASS 2500

DIMENSIONAL SPECIFICATIONS

NOTE: Dimensions shown are subject to change. Contact factory for certified prints (exact dimensions) when required.

Size	End To End	Center to Top(Open)	Port	Socket Weld Bore	Socket Weld Depth	Approximate Weight	Typical Cv Factors
1/4	4-1/2	3-1/8	5-16	.555	.375	3-3/4	2.0
3/8	4-1/2	3-1/8	3/8	.690	.375	3-3/4	2.5
1/2	4-1/2	3-1/8	7/16	.855	.375	3-3/4	3.5
3/4	4-1/2	3-1/8	9/16	1.065	.500	3-3/4	5.6
1	5-7/16	3-3/4	13/16	1.330	.500	6-1/2	12.7
1-1/4	8-1/4	5-5/16	1-1/8	1.675	.500	15-1/2	26.0
1-1/2	8-1/4	5-5/16	1-1/4	1.915	.500	15-1/2	35.0
2	9-1/2	6-5/16	1-9/16	2.406	.625	24	46.0

RP&C VALVE

RPBI9000-99 Page 14Y

S90A

NPT ENDS

SIZES 1/4" THRU 2"

S91A

SOCKET WELD ENDS

- FORGED STAINLESS STEEL
- WORKING PRESSURE (NON-SHOCK)

600 PSIG @ 1200° F. Steam-Oil 800 PSIG @ 1130° F. Steam-Oil 1920 PSIG @ -20° To 100° F

HORIZONTAL SERVICE ONLY

- ASTM A182 TYPE F316/F316L
- STANDARD PORT
- BOLTED COVER
- CONFORM TO THE APPLICABLE PARTS OF THE FOLLOWING SPECIFICATIONS:

API API 598 API 602 ASME/ANSI

B1.20.1 B16.11 B16.34 B31.1 B31.3

NOTE: Valve can be furnished to meet NACE SPEC. MR0175.

MATERIALS OF CONSTRUCTION

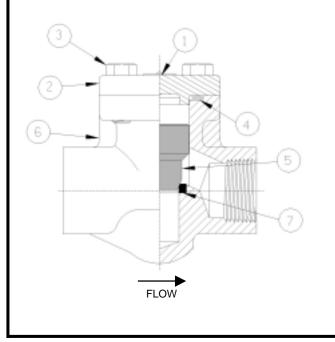
A TRIM (316 SST) STANDARD (See Page 8 for optional trims)

No.	Part	Material	ASTM Spec.	Remarks
1	Nameplate	Aluminum		
2	Cover	Forged Stainless Steel	Forged Stainless Steel A182 Type F316/F31	
3	Cover Bolts	Alloy Steel A193 Grade B8		Grade B8M Cl. 2
4	* Gasket	316 SS/Grafoil® Spira		Spiral Wound
5	Disc	316 Stainless Steel	A176	Grade 316
6	Body	Forged Stainless Steel A182 Type F316/F		Type F316/F316L
7	Seat	316 Stainless Steel		Integral

^{*} Recommended Spare Parts

Note: Materials of construction may vary due to availability and Production runs, however parts will still conform to the requirements of API 602.





DIMEN	DIMENSIONAL SPECIFICATIONS			NOTE: Dimensions shown are subject to change. Contact factory for certified prints (exact dimensions) when required.				
Size	End To End	Center to Top(Open)	Port D	ia.	Socket Weld Bore	Socket Weld Depth	Approximate Weight	Typical Cv Factors
1/4	3	2-3/16	9/32	2	.555	.375	3-1/4	.8
3/8	3	2-3/16	5/16	6	.690	.375	3-1/4	.9
1/2	3	2-3/16	3/8		.855	.375	3-1/4	1.0
3/4	3-1/2	2-7/16	1/2		1.065	.500	3-3/4	2.7
1	4-3/8	2-13/16	3/4		1.330	.500	5-1/2	6.4
1-1/4	6	3-11/16	1		1.675	.500	11	14.0
1-1/2	6	3-11/16	1-1/4	4	1.915	.500	11	18.0
2	7	4-5/16	1-1/2	2	2.406	.625	14-1/2	24.0

RP&C VALVE

RPBI9000-99 Page 3C

S98A

NPT ENDS

SIZES 1/4" THRU 2"

S99A

SOCKET WELD ENDS

HORIZONTAL SERVICE ONLY

- STAINLESS STEEL, ASTM A182 Gr. F316/F316L
- WORKING PRESSURE (NON-SHOCK)

600 PSIG @ 1200° F. Steam-Oil 800 PSIG @ 1130° F. Steam-Oil 1920 PSIG @ -20° To 100° F.

- STOP/CHECK VALVE
- STANDARD PORT
- OS&Y BOLTED BONNET
- CONFORM TO THE APPLICABLE PARTS OF THE FOLLOWING SPECIFICATIONS:

API

API 598 API 602 ASME/ANSI

B1.20.1 B16.11 B16.34 B31.1 B31.3

NOTE: Valve can be furnished to meet NACE SPEC. MR0175.

MATERIALS OF CONSTRUCTION

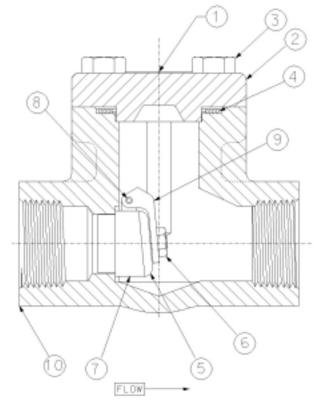
A TRIM (316 SST) STANDARD (See Page 8 for optional trims)

No.	Part	Material	ASTM Spec.	Remarks
1	Nameplate	Aluminum		
2	Cover	316 Stainless Steel	A182	Gr. F316/F316L
3	Cover Bolts	Alloy Steel	A193	Grade B8M Cl. 2
4	* Gasket	316 SS/Grafoil®		Spiral Wound
5	Disc	316 Stainless Steel	A276	Type 316
6	Disc Nut	303 Stainless Steel		Grade 8F
7	Seat Ring	316 Stainless Steel	A351	Type CF8M
8	Hinge Pin	316 Stainless Steel		
9	Swing Arm	316 Stainless Steel	A351	Type CF8M
10	Body	316 Stainless Steel	A182	Gr. F316/F316L

* Recommended Spare Parts

Note: Materials of construction may vary due to availability and Production runs, however parts will still conform to the requirements of API 602.





DIMEN	ISIONAL SPE	ECIFICATION	S	for certified prints (exact dimensions) when required.			
Size	End To End	Center to Top(Open)	Port Di	a. Socket Weld Bore	Socket Weld Depth	Approximate Weight	Typical Cv Factors
1/2	3	2-3/16	25/64	.855	.375	3-1/4	5.1
3/4	3-1/2	2-7/16	1/2	1.065	.500	3-3/4	9.3
1	4-3/8	2-13/16	3/4	1.330	.500	5-1/2	24.8
1-1/2	6	3-11/16	1-3/16	1.915	.500	11	70.9
2	7	4-5/16	1-15/3	2 2.406	.625	14-1/2	91.6

RP&C VALVE

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